

Step ID	Other name	Description	Provided by	Expected by	Responsible	Applicable standard	Chapter	Comment
1	QBATS-14	welding	EISE05 (EWK)	CERN	EISE05 (EWK)			
2	QBATS-15	acceptance of welds	EISE05 (EWK)	CERN	EISE05 (EWK)			
3	QBATS-16		EISE05 (EWK)	CERN	EISE05 (EWK)			
4	QBATS-17		EISE05 (EWK)	CERN	EISE05 (EWK)			
5	QBATS-18	final dimensional inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			
6	QBATS-19	alignment assembly	EISE05 (EWK)	CERN	EISE05 (EWK)			
7	QBATS-20		EISE05 (EWK)	CERN	EISE05 (EWK)			
8	QBATS-21		EISE05 (EWK)	CERN	EISE05 (EWK)			
9	QBATS-22	cleaning	EISE05 (EWK)	CERN	EISE05 (EWK)			
10	QBATS-23	verification cleanliness	EISE05 (EWK)	CERN	EISE05 (EWK)			
11	QBATS-24	helium leak test	EISE05 (EWK)	CERN	EISE05 (EWK)			
12	QBATS-25	packing	EISE05 (EWK)	CERN	EISE05 (EWK)			
13	QBATS-26	final inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			

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1	QBATS-07	longitudinal welding	EISE05 (EWK)	CERN	EISE05 (EWK)			
2	QBATS-08	weld acceptance	EISE05 (EWK)	CERN	EISE05 (EWK)			
3	QBATS-09	repair longitudinal welds	EISE05 (EWK)	CERN	EISE05 (EWK)			
4	QBATS-10		EISE05 (EWK)	CERN	EISE05 (EWK)			
5	QBATS-11		EISE05 (EWK)	CERN	EISE05 (EWK)			
6	QBATS-12	machining	EISE05 (EWK)	CERN	EISE05 (EWK)			
7	QBATS-13		EISE05 (EWK)	CERN	EISE05 (EWK)			

Step ID	Other name	Description	Provided by	Expected by	Responsible	Applicable standard	Chapter	Comment
1	QBATS-01	incoming inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			
2	QBATS-05		EISE05 (EWK)	CERN	EISE05 (EWK)			

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1	QBATS-02	incoming inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			
2	QBATS-06		EISE05 (EWK)	CERN	EISE05 (EWK)			

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1	QBATS-03	incoming inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			

Step ID	Other name	Description	Provided by	Expected by	Responsible	Applicable standard	Chapter	Comment
1	QBATS-04	incoming inspection	EISE05 (EWK)	CERN	EISE05 (EWK)			



# Welded extrusions

Welded extrusions			Sub-Equipments	
Equipment ID (CERN ID)	Serial Number (Manufacturer ID)	Manufacturer	Extrusion 1 (male) 1	Extrusion 2 (female) 2

## Transition elements

Equipment ID	Serial Number	Manufacturer
(CERN ID)	(Manufacturer ID)	

## Extrusion 1 (male)

Equipment ID	Serial Number	Manufacturer
(CERN ID)	(Manufacturer ID)	

## Extrusion 2 (female)

Equipment ID	Serial Number	Manufacturer
(CERN ID)	(Manufacturer ID)	

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# Steps

Equipment ID	Step ID	Status	Result [ok, not ok]	Completed on	Executed by	Responsible	Aplicable standard (doc no.)	Results (doc no.)
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